



MANUFACTURING SPECIFICATIONS

GUIDELINES USED FOR VIEWING AND INSPECTING SPANDREL GLASS

Spandrel glass is designed to be viewed from the exterior against an unlit, uniform background. The glass with the applied opacifier, when placed in a vertical position and viewed at a distance of three meters through the glass (glass surface facing observer) in daylight, shall have a uniform appearance, free from blisters, bubbles, cracks, folds, uneven butt joints or tears

OPACI-COAT COATINGS

Triple Seal is a certified by ICD-AFF (Approved Factory Fabricator) in the application of OPACI-COAT-300 and OPACI-COAT 500 Silicone based paint products.

OPACI-COAT-300 is a water based silicone product, virtually unaffected by sunlight and temperature extremes. Its unique weatherability enables it to retain its original design properties even after years of exposure. It will not become brittle, tear or crack, and the silicone stays flexible indefinitely.

OPACI-COAT-500 is a zero VOC, 100% silicone based coating. It is suitable for use in conventional spandrel applications as well as in 4 sided structural glazing applications. Refer to the ICD website for compatible sealants for these applications.

<http://www.icdcoatings.com/?cid=733>